

ARC Master™ FSM-100 series

- Patented "Split V-groove" clamping system
- "Plasma Zone" fiber positioning
- Short cleave length capability
- Special arc calibration
- Dual splice loss estimation
- Enhanced sweep arc
- Internet firmware update & interface
- Production environment friendly design
- Zero degree fiber holder position
- Fiber profile learning function
- Dual PM alignment method (FSM-100P Only)



Specialty Fiber Fusion Splicer
FSM-100M

Polarization Maintaining Fiber Fusion Splicer
FSM-100P



PM fiber splicing capability

SPECIFICATION		FSM-100M	FSM-100P
Applicable type of fibers	For Telecommunication	SMF (ITU-T G652), NZDSF (ITU-T G655), MMF (ITU-T G651), EDF, DCF and other specialty fibers.	
	Large Diameter Fiber	Conventional silica LDF	
	PM fiber		PMF
	Clad diameter	φ 60 to 500 μm	
Fiber count	Coating diameter	φ 100 to 2000 μm	
		Single	
Cleave length		Glass clamp: 8 to 10 mm (standard 9 mm)	
		Coating clamp: 3 to 5 mm (standard 4 mm)	
Typically splice loss	SMF	0.03 dB	
	NZDSF/LDF	0.05 dB	
	MMF	0.02 dB	
	PMF		0.06 dB
Splice time	SMF/MMF	15 sec	
	NZDSF/LDF	25 sec	
	PMF (PANDA)	35 to 50 sec	
	PM AUTO	90 to 300 sec	
Typically Polarization crosstalk	PMF (PANDA)	-40 dB / 0.6 degree	
	PM AUTO	-32 dB / 1.4 degree	
Return loss		>> 60 dB	
Tube heat time	FP-03 40 mm	30 sec	
	FP-03 60 mm	35 sec	
	FPS01 series (micro sleeve)	55 sec	
Fiber clamp		It changes according to cladding diameter and coating diameter automatically.	
Sweep range		± 5 mm (the arc center is 0mm.)	
Electrode life		2500 arc discharges. (at the SMF (ITU-T G.652) splicing with 1mm electrode gap)	
Electrode gap		1.0 to 3.0 mm (adjustable)	
Electrode offset		-0.3 to +0.1 mm (adjustable)	

Standard Package			
Name	Model	FSM-100M Qty.	FSM-100P Qty.
Splicer Main Body	FSM-100M	1pc	-
	FSM-100P	-	1pc
Carrying Case	CC-27	1pc	1pc
Fiber Holder for 250um	FH-100-250	1pair	1pair
Fiber Holder for 400um	FH-100-400	-	1pair
AC Adapter	ADC-15	1pc	1pc
AC Power Cord for AC adapter	ACC-**	1pc	1pc
Spare Electrodes	ELCT2-25	1pair	1pair
USB Cable	USB-01	1pc	1pc
Dust Cleaning Stick	DCS-01	1pc	1pc
Warnings and Cautions	W-100MP-E	1pc	1pc
Splicing Report	-	1pc	1pc
Instruction Manual	M-100MP-E	1pc	1pc

OPTIONAL ITEMS		
Item	Description	Note
Fiber Holder	FH-100-***	*** : Coating diameter FH-100-060, FH-100-100, FH-100-125, FH-100-150, FH-100-180, FH-100-210, FH-100-250, FH-100-300, FH-100-350, FH-100-400, FH-100-500, FH-100-600, FH-100-700, FH-100-800, FH-100-900
	FH-100-****	Coating Dia. : 1000 to 2000 μm
	FH-40-LT900	Coating Dia. : 900 μm for loose tube
Cleave	CT-32	Cladding Dia. : 125 μm, Cleave length: 4 mm / 9 mm
	CT-38	Cladding Dia. : 80 μm, Cleave length: 4 mm / 9 mm
	CT-10	Cladding Dia. : 125 μm, Cleave length: 5 mm / 10 mm
	CT-30	Cladding Dia. : 125 μm, Cleave length: 5 mm / 10 mm
Angle Cleave	CT-11	Cladding Dia. : 125 μm
Jacket Stripper	JS-02-900	Coating Dia. : 900 μm (applicable for fiber holder 900 μm)
	JS-01	Coating Dia. : 900 μm
Hot Jacket Stripper	HJS-02	Coating Dia. : 250 to 400 μm
Ultrasonic Cleaner	USC-02	-
Recoter & Proof tester	FSR-02	-
Sleeve	FP-03	60 mm
	FP-04S	40 mm
Micro sleeve	FPS01-400-**	12,15,20,25,34,45 mm / coating dia. 400 μm
	FPS01-900-**	15,20,25,34,45 mm / coating dia. 900 μm

SPECIFICATION		
Description	FSM-100M	FSM-100P
Proof test	1.96 to 2.45 N	
Magnification	58 to 300 (changeable)	
Auto start function	Available	
Splicing mode	Number of splice mode	Total 300 modes
	Standard Mode	Available
	Manual mode	Available
	Power meter mode	Available
Attenuation mode	Available	
Number of tube heating mode	100 heating mode installed	
Storage of splicing result	The last 2000 results to be stored in the internal memory.	
Language	English / Japanese / Chinese	
Arc power calibration	3 methods installed	
Arc position calibration	2 methods installed	
Fiber learning function	Available	
PC communication	Software upgrade	Capable via internet.
	Display image data	Capable
	Splice conditions	Capable
	Splice results	Capable
PC control	Capable	
Display	Dual 4.1" inches color LCD monitor.	
Dimensions	311 (W) × 232 (D) × 160 (H) mm excluding rubber foot	
Weight	7.5 kg	7.9 kg
Power supply	external AC adapter: ADC-15 Input : AC100 to 240 V (50 to 60Hz) (max.100 W AC)	
Operating condition	0 to 95%RH and 0 to 40 degC respectively	
Storage condition	0 to 95%RH and -40 to 80 degC respectively	
Terminals		Power supply: DC19 V 4.5 A
		USB2.0 (Mini-B type) for PC communication
		IEEE-488 24 pin for power monitor feedback alignment
		Two 6-pin Mini-DIN connector for external equipment (HJS-02)



Specifications and descriptions are subject to change without prior notice.

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ARC Master™ product line

Fujikura's new "ARC Master" splicers are engineered with a robust set of features that offer customers technology and reliability not available elsewhere. The need for Accurate, Reliable, and Consistent splicing is expanding to new applications beyond telecommunications. These entirely new "ARC Master" fusion splicers from Fujikura have been developed to provide the ultimate in performance and flexibility for a variety of customers and markets.

Additional information can be found at www.StateoftheARC.com website which is the central repository of information for all of Fujikura's state of the art fusion splicer products. Stay tuned to www.StateoftheARC.com for forthcoming additions to the "ARC Master" family of specialty fusion splicers where incremental capabilities will be revealed.



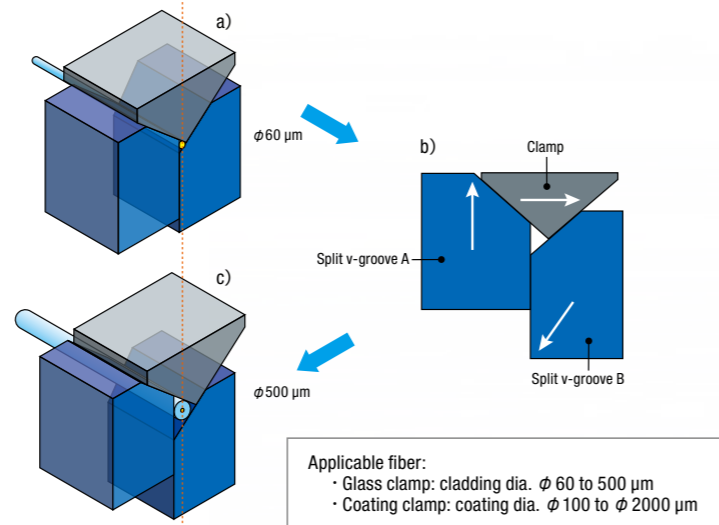
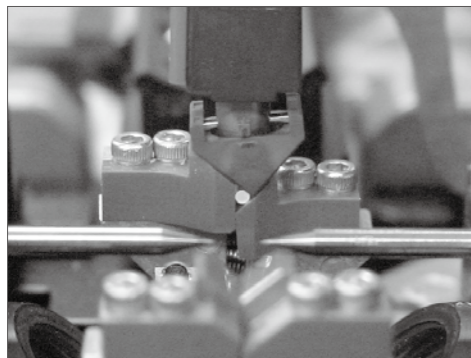
FSM-100M FSM-100P

Fujikura's new specialty splicers FSM-100M and FSM-100P offer a host of innovative technology to address the rapidly expanding splicing needs for factory, manufacturing, laboratory and R&D applications. These models are introduced as "ARCMASTER" splicers due to their unique capabilities to control the plasma zone of the fusion arc. These capabilities will revolutionize the way users will splice various types of specialty fibers; LDF, low contrast PM, holey structured, etc.

Patented "Split V-groove" clamping system

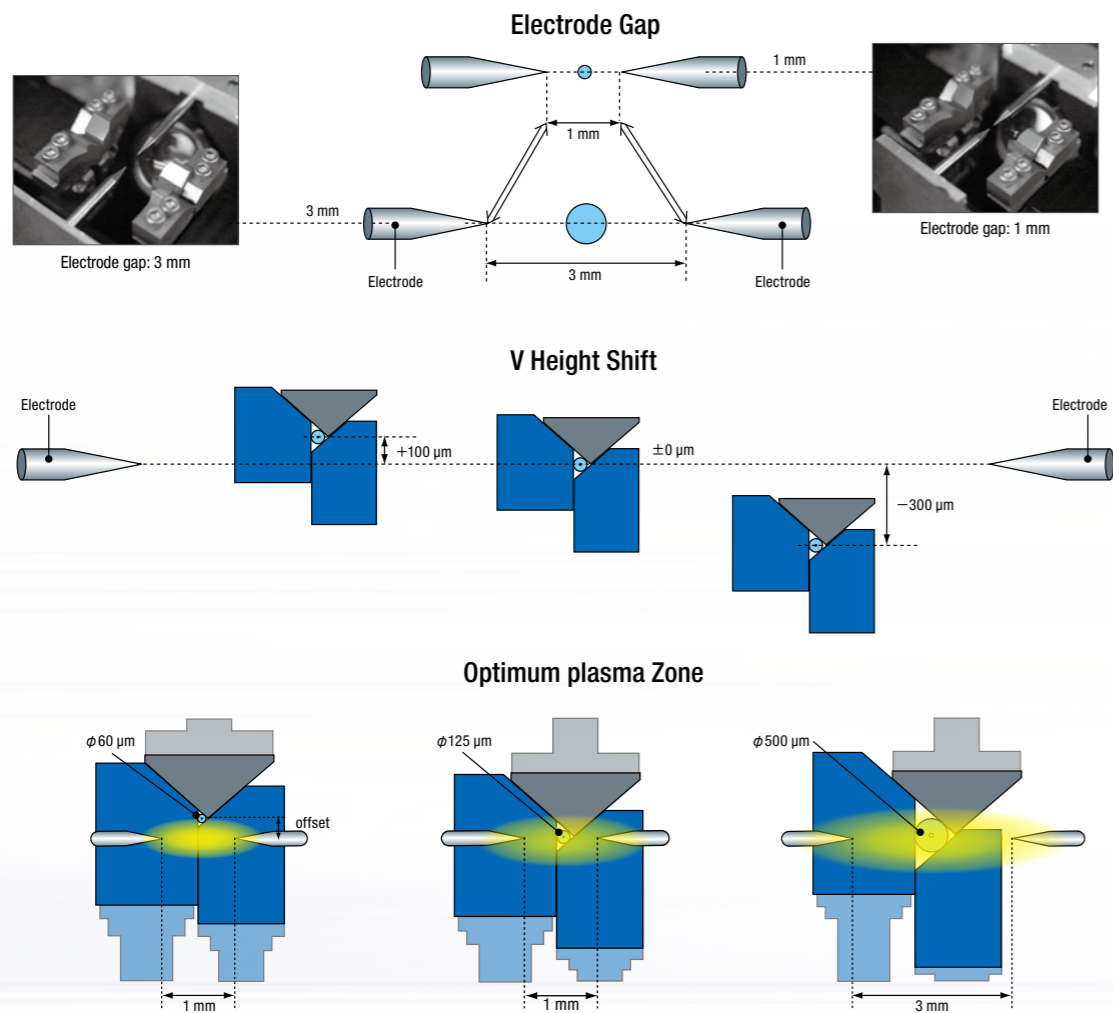
The FSM-100 series has the revolutionary design clamp system.

- No need to change V-groove or clamp part
- Programmable for any fiber or coating size
- Reliably "captures" fiber for good alignment



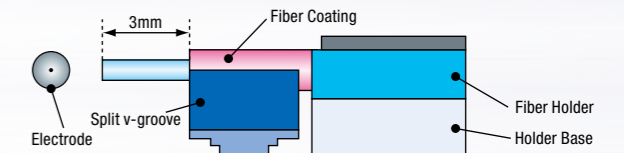
"Plasma Zone" fiber positioning

The FSM-100 series has two electrode positioning techniques in order to provide unprecedented versatility for each specialty fiber.



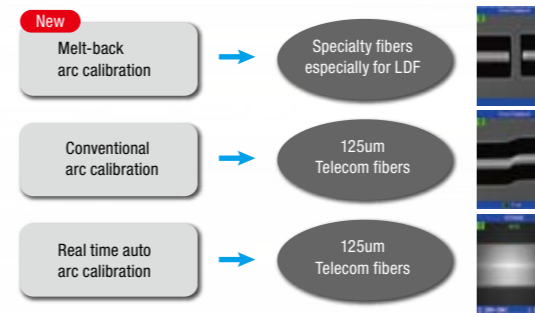
Short cleave length capability

For minimizing the length of stripped fiber at splice point, FSM-100 series can splice a short cleave length fiber.



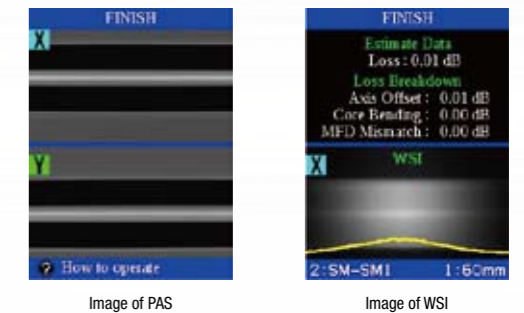
Special arc calibration

This calibration technology facilitates an easy transfer of high end splicing applications from R&D to production by ensuring consistent performance and takes full advantage of "Plasma Zone" capabilities.



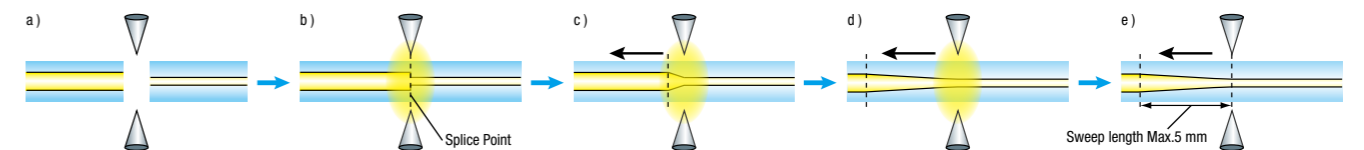
Dual splice loss estimation

Combining the best features of both cold and warm splice imaging, FSM-100 series offer unprecedented accuracy for splice loss estimation.



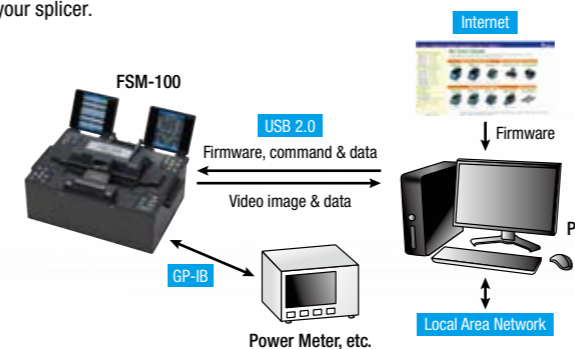
Enhanced sweep arc

Increased travel range for "sweep arc" provides improved MFD matching capability and the ability for reshaping non-circular fibers in preparation for splicing.



Internet firmware update & interface

An industry first! Customers can now upgrade firmware as new capabilities become available from Fujikura. Upgrading is as simple as connecting a USB cable to your splicer.



Production environment friendly design

A low profile design that eliminates fiber catch points, the dimensions of both splicers are consistent with the most popular production splicing work-benches in use today.



Zero degree fiber holder position – For splicing LDF fibers with minimal core angle, the fiber holders are horizontally positioned relative to the v-grooves.

Fiber profile learning function

The splicer learns the fiber profile with the best focusing position in order to observe the core position accurately. After learning, the focusing time during a splice will be short.

Dual PM alignment (FSM-100P Only)

To properly align and splice the ever increasing and technically challenging variety of PM fibers, Fujikura developed IPA which is a new alignment technology. The FSM-100P includes both traditional PAS alignment as well as the new IPA technology, and it provides users with the most comprehensive capabilities on the market for splicing PM fiber. IPA also enables accurate PER estimation for all PM fiber types.

